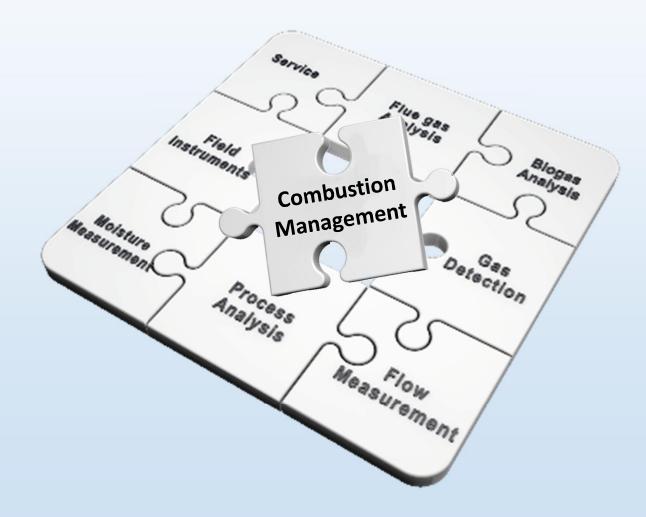


Founded in 1984 Herttoniemi, Helsinki

Process efficiency and safety in hazardous environments

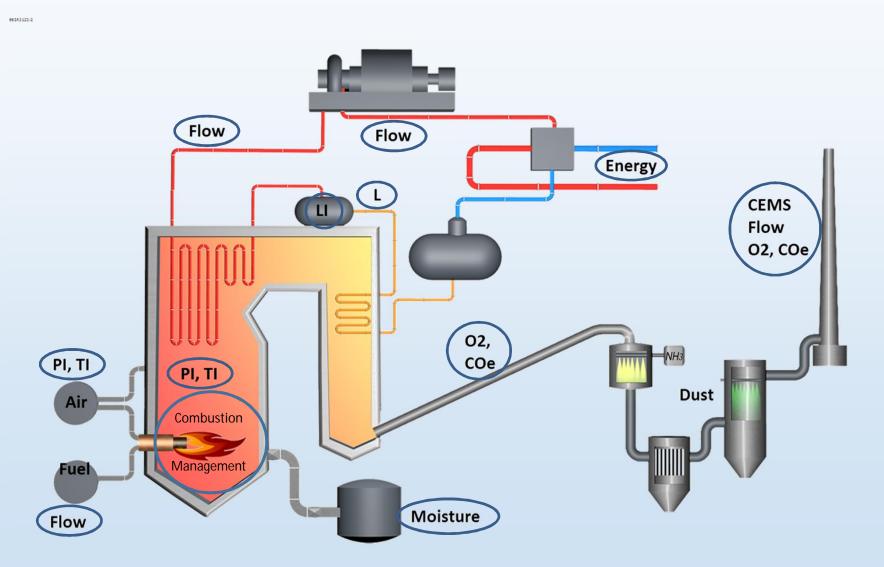


Beup Automation Oy

- Expertise in process instrumentation
- Consultation in system
 specification according to
 customer needs
- Full range of maintenance and commissioning services



New: Control, Measurement and Regulation Devices for Combustion



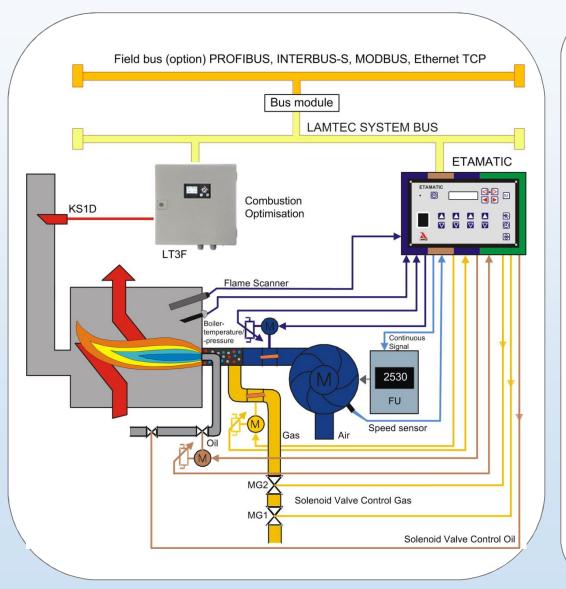


One-stop-shop in combustion management

AMTEC

Sensor technology

- Oxygen (O_2) •
- Combustibles (CO/H_2)
- IR and UV flame detection
- Mass flow grid



Electronics

- Electronic burner • management systems
- Fuel/air ratio control ٠
- Variable speed control
- Flame detection
- CO/O₂Control
- O₂ Measurement
- CO/H₂ Monitoring ۲
- Process and fault indicator system
- Boiler control with burner/boiler visualization



Lamtec in combustion management







New CMS the future of Burner Control



ü Modular system

- ü Very flexible From low cost to high end
- ü Centralised or distributed architecture possible
- ü HMI for front panel mounting
- ü Up to 10 actuator/channel outputs
- ü Integrated soft PLC (CODESYS)
- ü Possible actuators:
 - ü Servo drives
 - ü Stepper Motors BT300
 - ü VSD
 - ü Pneumatic actuators 4 ... 20 mA
 - ü Bus Motors
- ü 24 VDC power supplyü Inputs/Outputs 24 VDC or 115 / 230 VACü Approvals: CE, UL (CSA), SIL3, AGA, ships









Flame detection systems (SIL3) safe & reliable





- Infrared (IR), Ultraviolet (UV), Ionisation (IO)
- Flame detection for all types of single and multiple burner applications
- Digital flame interpretation (IR and UV)
- Variable adjustment for all fuels (IR and UV)
- High safety
- High reliability
- Best selectivity
- Approved for continuous operation without burner capacity restriction
- Ex-type (F200K and F300K)

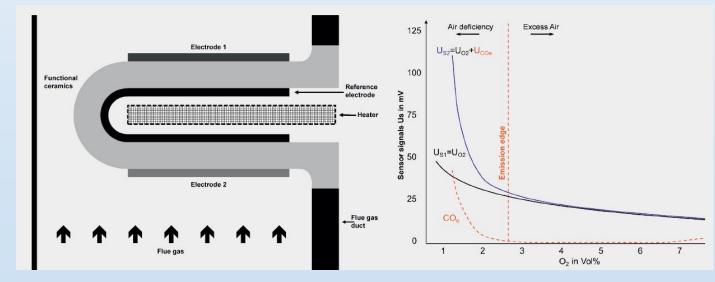


O2 and CO measuring systems for combustion monitoring and optimization









Advantages of direct LAMTEC measuring technology in flue gases:

- ü fast reaction and response time
- ü continuous measured value acquisition also with CO/H2
- ü in-situ measurement no need for sample extraction or conditioning
- ü Short or no recovery time at CO/H2(COe)
- ü low maintenance



Mass Flow Measurement Grid



ü Volume measurement of gases in ducts

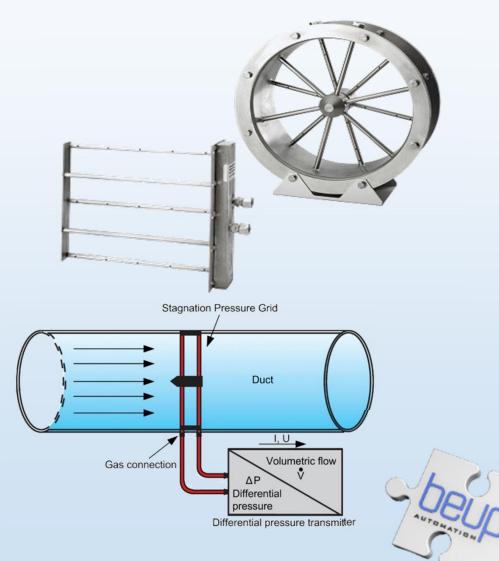
ü Volume measurement of waste gases under use of optional materials possible

- ü Minimum differential pressure loss, compared to the conventional technology
- ü Short length of inlet and outlet stretch for laminar flow. Long air ducts are not required anymore

ü Stainless steel material

 \ddot{u} Basic temperature up to 400 $^\circ\,$ C

- ü Rectangular and circular grid versions available
- ü With increase dust particles loading, flushing back as an option
- ü Connection to the differential pressure technology by impulse piping or on customers` request



Gas detection



Fixed detectors, controllers and systems







Portable and personal monitors







As a part of our turnkey project contracts, we offer startup, commissioning support, training, maintenance and service for ü Physical Property Analyzers and Gas chromatographs ü Calibration services for Gas detectors ü Startup services for MID approved equipment ü Energy measurements ü Service agreements

